Qty:

8 Um:

Each

: HOOK PLATE

: PB6743001117

: 26/09/2008

: N/A

: B1

: B6743001 PAGE33

•Date: User Friday, 05/09/2008 10:10:06 AM

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material

Due Date

Description:

6061-T6 Bar .250 x 6.00

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

: 41865

Job Number : 12055 **Estimate Number**

P.O. Number

This Issue

: 05/09/2008

Prsht Rev.

: NC

: 11 First Issue

: 40015 **Previous Run**

Written By

Comment

Checked & Approved By

New issue KJ/JLM

Est Rev:B 08-06-20 now made on water jet DD verified by:EC

: SMALL /MED FAB

Additional Product

Job Number:

Seq. #:

1.0

Machine Or Operation:

M6061T6B0250X06000

0.1750 f(s)/Unit Total: 1.4003 f(s)

6061-T6 Bar .25" x 6.0"

batch:_109075

8-9-16 FLOW WATER JET

2.0 WATER JET

Comment: Qty.:

Comment: FLOW WATER JET

1-Cut as per_Dwg B67-43001

Dwg Rev. <u>Bi</u>

Prog Rev:_B)

HB 8-9-16

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE

QC2 3.0

HB 8-9-16 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

PACKAGING 1 5.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

STIZZ Location:



(OV

08/10/01

XID

Dart Aerospace Ltd

Duit Ac	OSPACE	· Lu							
W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No: PAR #:		Fault Categ	jory:	_ NCR: Yes					
Resolution:			Disposition	n:	_ QA: N/C Closed: [Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
		Description of NC	Corrective Action Se		on B	Verification	1 Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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- 12 ·									
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	:								

NOTE: Date & initial all entries

Date:

Friday, 05/09/2008 10:10:06 AM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOK PLATE

Job Number: 41865

Part Number: PB6743001117

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



10-08-10-08-10-08-10-01

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:			WO	RK ORDER CHA	NGES					
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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										; }
Part No: PAR #:		PAR #:	Fault Categ	ory:	NCI	R: Yes N	lo DQA	۸:	Date:	
		esolution:	Disposition: Q			QA: N/C Closed: Date:				
NCR:		,	WORK ORDE	R NON-CONFOR	RMANCE	(NCR)				
DATE	STEP	P Description of NC Section A	Corrective Action Section			ver		ation	Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	on	Sign & Date	Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41865
Description: Hook Plate	Part Number:	B67-43001-117
Inspection Dwg: B67-43001 Pg33 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST								
X First Article Prototype								
	awing nension	Tolerance	Actual Dimension	Accept	Reject	Method o		nments
Q	ð0.31	+0.006/-0.001	,311	*				
	0.95	+/-0.030	,96	*				
	1.00	+/-0.030	1,00	1 0				
	1.00	+/-0.030	1.00(*				
	2.80	+/-0.030	2815	×				
;	3.30	+/-0.030	3.30	*				
(0.25	+/-0.030	176.	×				
	<u> </u>							
				<u></u>				
				<u> </u>				
_								
Measured by: R			Audited by:	1		Prototyp	e Approval:	N/A
Date: 8-9-16			Date:	08/0	7/30		Date:	N/A
Rev	Date	Change					Revised by	Approved
Α	08.07.25	New Issue					KJ/DD 🚓	\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\

